

C2 Window Frame Cover Repair Procedure



For Thomas Saf-T-Liner C2s (A-series VINs) with a crack in the lower window frame corner.

This issue of The Bus Buzz (#134) provides an illustrated repair procedure for a cracked window corner on an older model C2. For a video version of this repair procedure, [click here](#) or visit us online at youtube.com/user/CarolinaThomasLLC.

Some older model Saf-T-Liner C2 buses equipped with old-generation windows can have a cracked corner on the lower portion of the window frame. This issue has been eliminated on the newer C2 buses equipped with new-generation windows. This repair procedure provides a simple fix for this problem.

Window Cover Repair Parts

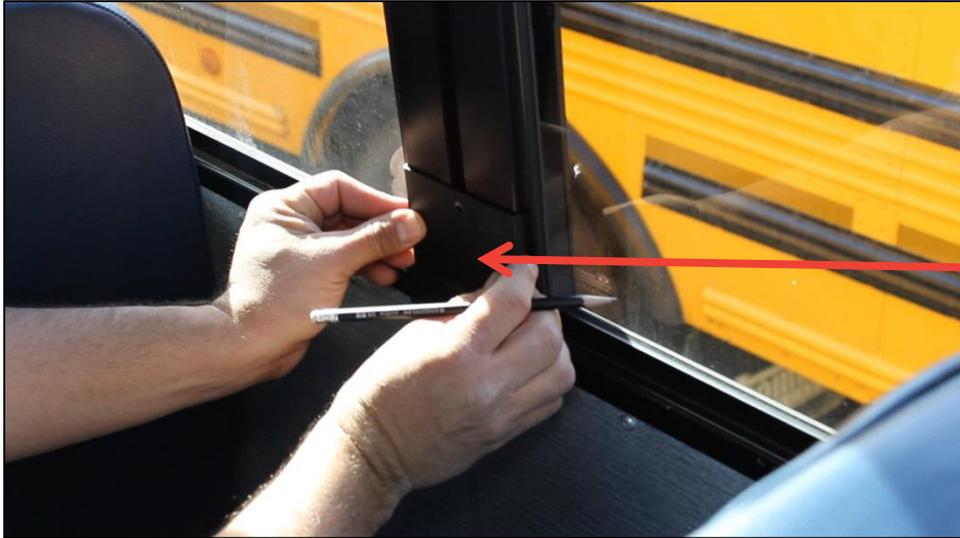
Here is a list of the part numbers you will need:

- Formed Cover – TBB 186164 (Qty. 1 per position)
- Screw – TBB 69003099 #10 x 5/8" Truss-head screw (Qty. 2 per position)

To obtain parts, call us at 800-440-3492 and ask for our Parts Department.

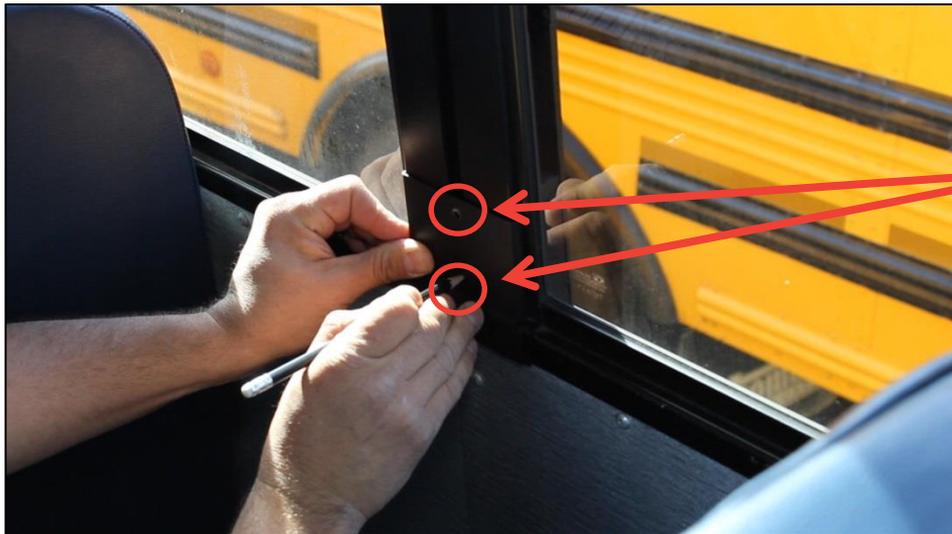


This repair procedure describes how to cover the cracked corner on the lower frame of the window with a formed metal cover plate.



STEP 1

Place the formed metal cover (Part No. TBB186164) over the lower window frames as shown to simulate the cover installed and to verify the fit.



STEP 2

Use a pencil to mark the area between the windows through the two (2) pre-drilled holes in the formed cover plate.





STEP 3

Drill two marked holes with #19 drill bit. *Be careful that you only drill through the first layer of 14-gauge steel and not completely out through the outside of the bus.* You should be able to tell because the outside layer is approximately 2" away once you drill through the first layer of steel.



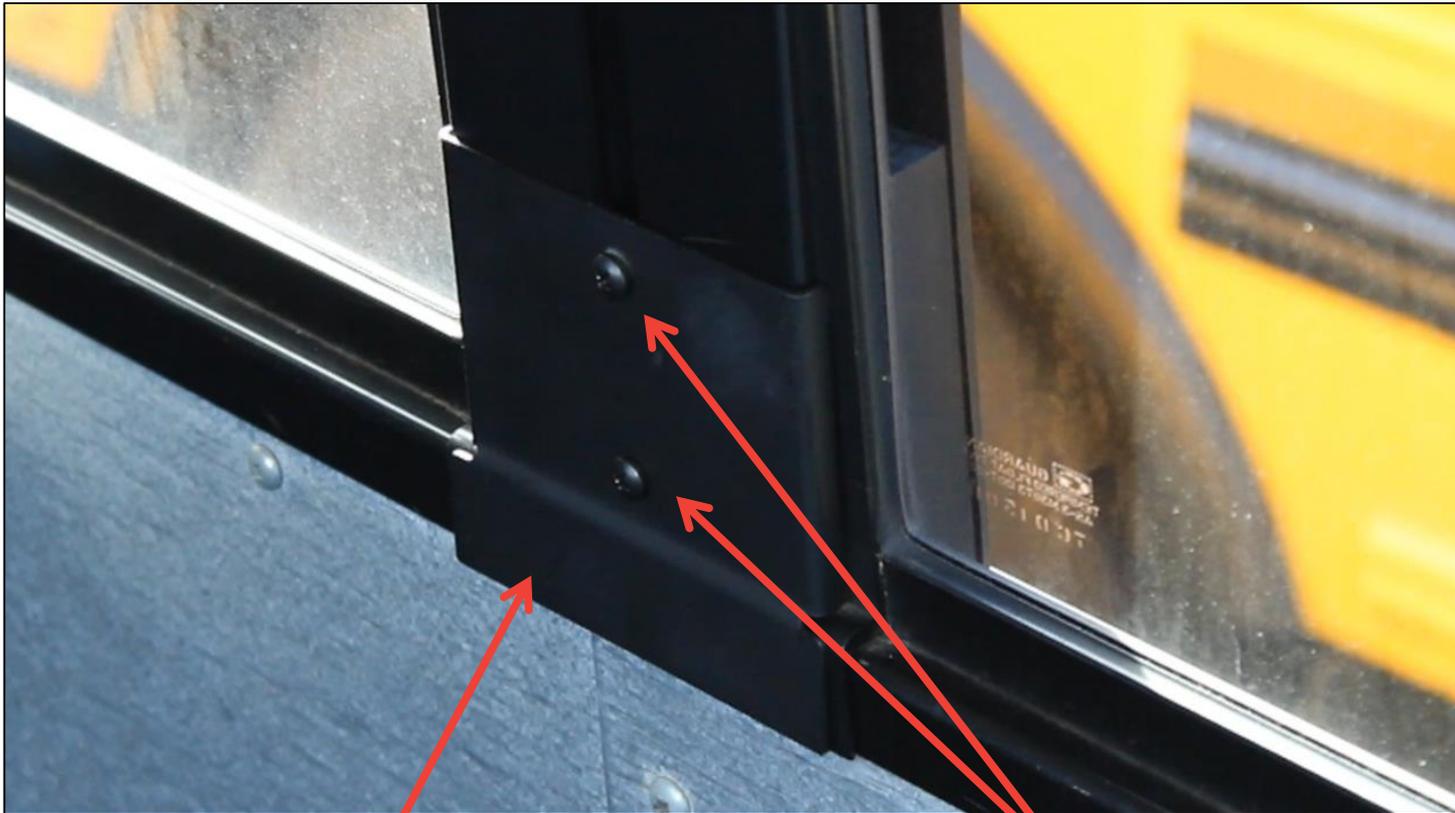
STEP 4

Align the holes in the cover plate with the drilled holes and install two (2) # 10 x 5/8" Truss-head screws (Part no. TBB69003099) and carefully tighten. Repeat as necessary on other windows.



FINISHED PRODUCT

Your finished repair should look like the picture below.



Formed Cover Plate – TBB186164

Truss-head #10 x 5/8" Screws (2)
TBB 69003099

